

Work Order ID 67115

Tuesday, March 08, 2011 4:24:48 PM



Page 1

Item ID: D350-794-013

Accept



Setup Start



Revision ID:

Item Name: Auxiliary Fuel Tank Provisions

Stop



Start Date: 3/8/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/25/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: MFDate: 11-03-08 Tooling:

Date:

Run Start



QC:

Date: _____ SPC (Y/N): _____

Date:

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|--------------|--------------|
| IIN-D350-794 | C |

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

0.00

CHG001

S 1103/31HJ for BG 11-3-14
(LABELS ONLY)

110



Pick Kit

0.00

0.00

Packaging

Packaging

Memo

1103/10 C

120



QC4- 100% Inspect kits for completeness

0.00

0.00

S 1103/31

QC

Quality Control

QH

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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Start Date: 3/8/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/25/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Packaging

Operation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

Packaging

0.00

Memo
Identify and pack for shipping as per PPPD350-794-013
Location: _____
PPP Rev: _____*11/3/31 C*

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*11/3/31 D**MP
11-03-21*

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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NOTE: Date & initial all entries

Picklist Print

Tuesday, March 08, 2011 4:24:38 PM

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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.05.20 as per ecn10-562 DD verf:EC
11.02.11 chg qty AN525-832R6 DD verf:EC

IPP Rev:A

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|-----------|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|
| D4022-041 | | Manufactured | No | | | 110 | Each | 1.0000 | 1 | 1 | | | |
|-----------|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|

Fuel Transfer Pump Assembly

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|-------|---|--|
| st113 | 1 | |
|-------|---|--|

| | | | | | | | | | | | | | |
|---------|--|--------------|----|--|-------|-----|------|--------|---|---|--|--|--|
| D4002-5 | | Manufactured | No | | 63915 | 110 | Each | 3.0000 | 1 | 1 | | | |
|---------|--|--------------|----|--|-------|-----|------|--------|---|---|--|--|--|

Hose Assembly

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|-----|---|--|
| ENG | 2 | |
|-----|---|--|

| | | | | | | | | | | | | | |
|-----------|--|--------------|----|--|-------|-----|------|--------|---|---|--|--|--|
| D4003-047 | | Manufactured | No | | 55636 | 110 | Each | 1.0000 | 1 | 1 | | | |
|-----------|--|--------------|----|--|-------|-----|------|--------|---|---|--|--|--|

Fuel Pump Inlet Pipe

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|-------|---|--|
| ST193 | 1 | |
|-------|---|--|

| | | | | | | | | | | | | | |
|----------|--|--------------|----|--|-------|-----|------|--------|---|---|--|--|--|
| D4002-57 | | Manufactured | No | | 64016 | 110 | Each | 1.0000 | 1 | 1 | | | |
|----------|--|--------------|----|--|-------|-----|------|--------|---|---|--|--|--|

Hose Assembly

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|-----|---|--|
| ENG | 1 | |
|-----|---|--|

| | | | | | | | | | | | | | |
|----------|--|--------------|----|--|-------|-----|------|--------|---|---|--|--|--|
| D4002-57 | | Manufactured | No | | 55852 | 110 | Each | 3.0000 | 1 | 1 | | | |
|----------|--|--------------|----|--|-------|-----|------|--------|---|---|--|--|--|

Hose Assembly

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|-------|---|--|
| ST193 | 3 | |
|-------|---|--|

| | | | | | | | | | | | | | |
|----------|--|--------------|----|--|-------|-----|------|--------|---|---|--|--|--|
| D4002-57 | | Manufactured | No | | 63907 | 110 | Each | 3.0000 | 1 | 1 | | | |
|----------|--|--------------|----|--|-------|-----|------|--------|---|---|--|--|--|

Hose Assembly

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|-------|---|--|
| ST193 | 3 | |
|-------|---|--|

63907

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

AN832-6D



UNION

Purchased No 110 Each 7.0000



6

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
|-----------------|----------------|-----------------|

| | | |
|--------|---|--|
| ST333 | 7 | |
| 114742 | 1 | |
| 116289 | 6 | |

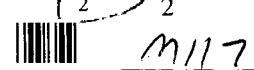
114742

AN924-6D



Nut

Purchased No 110 Each 2.0000



m117123 10

NAS149D0963J



Washer

Purchased No 110 Each 110.0000



116583 10

AN815-6D



Union-M-Flare

Purchased No 110 Each 8.0000



115204

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

MS29512-06



O-RING

Purchased No 110 Each 16.0000

Start Qty: 1.00

2 2



F4022-3
Fuel Pump Mounting Bracket

Manufactured No 110 Each 5.0000

1 1



AN3-4A
Bolt

Purchased No 110 Each 817.0000

2 2



Location Loc Qty Loc Code

ENG 1 _____

55197 1 _____

ST453 4 _____

66460 4 _____

ST350 817 _____

104291 300 _____

104322 17 _____

104374 200 _____

104625 300 _____

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

MS21042-3



USE MS21042L3

Purchased No 110 Each 136.0000

9 9



Start Qty: 1.00

Required Qty: 1.00

ED

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|--------|-----|--------|
| ST299 | 136 | |
| 111650 | 30 | 111650 |
| 114597 | 100 | |
| 6931 | 6 | |

Purchased No 110 Each 76.0000

2 2



Start Qty: 1.00

ED

AN970-3



Washers

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|--------|----|--------|
| ST349 | 76 | |
| 115158 | 76 | 115158 |

Manufactured No 110 Each 8.0000

1 1



Start Qty: 1.00

ED

D4008-043



Fuel Pump Splash Guard Assembly

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|-------|---|-------|
| ST | 1 | |
| 59509 | 1 | |
| ST109 | 7 | |
| 66458 | 7 | 66458 |

Manufactured No 110 Each 1.0000

1 1



Start Qty: 1.00

ED

D4004-7



Hose Clip

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

| | | |
|-------|---|-------|
| ST106 | 1 | |
| 63911 | 1 | 63911 |

1 1



Start Qty: 1.00

ED

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

AN525-10R6



Screw

Purchased No 110 Each 100.0000

4 4



D400-13



Fitting

Manufactured No 110 Each 2.0000

13024



CR3212-5-5



Cherry Rivet

Purchased No 110 Each 72.0000

63896



CR3212-4-3-52



Cherry Rivet

Purchased No 110 Each 100.0000

115156



CR3212-4-3-4-03



Cherry Rivet

Purchased No 110 Each 0.0000

116583



| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

MS20470AD4-6

Purchased

No

110

Each

1,879.000

12 12

Rivet, Universal Head

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
|-----------------|----------------|-----------------|

| | | |
|-------|------|--|
| ST319 | 1743 | |
|-------|------|--|

| | | |
|--------|------|--|
| 116391 | 1743 | |
|--------|------|--|

| | | |
|-------|-----|--|
| ST320 | 136 | |
|-------|-----|--|

| | | |
|--------|-----|--|
| 114988 | 136 | |
|--------|-----|--|

116391

MS20470AD3-4

Purchased

No

110

Each

10,406.00

32 32

Rivet, Universal Head

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
|-----------------|----------------|-----------------|

| | | |
|-------|-------|--|
| ST319 | 10406 | |
|-------|-------|--|

| | | |
|--------|------|--|
| 111477 | 8332 | |
|--------|------|--|

| | | |
|-------|------|--|
| 15541 | 2074 | |
|-------|------|--|

MS20470AD5-6

Purchased

No

110

Each

1,773.000

16 16

Rivet

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
|-----------------|----------------|-----------------|

| | | |
|-------|------|--|
| ST320 | 1773 | |
|-------|------|--|

| | | |
|--------|------|--|
| 105433 | 1773 | |
|--------|------|--|

MS20470AD5-8

Purchased

No

110

Each

806.0000

6 6

Rivet

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
|-----------------|----------------|-----------------|

| | | |
|-------|-----|--|
| ST320 | 806 | |
|-------|-----|--|

| | | |
|--------|-----|--|
| 114988 | 806 | |
|--------|-----|--|

106433

114988

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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| | | | | | | | |
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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

CR3213-5-2



Cherry Rivet

Purchased No 110 Each 64.0000 9 9



CR3212-5-4



Cherry Rivet

Purchased No 110 Each 76.0000 6 6



CR3212-5-3



Cherry Rivet

Purchased No 110 Each 88.0000 3 3



CR3212-5-2



Cherry Rivet

Purchased No 110 Each 60.0000 10 10



MS21919-WDG8



Clamp

Purchased No 110 Each 58.0000 2 2



| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

D4003-11

Manufactured No 110 Each 3.0000

1 1

Vent Pipe - Tank

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST | 3 | |
| 115514 | 1 | 115874 |
| 115600 | 2 | |

D4003-049

Manufactured No 110 Each 2.0000

1 1

Tank Vent Line Assembly

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST193 | 2 | |
| 63909 | 2 | 63809 |

D4027-043

Manufactured No 110 Each 4.0000

1 1

Hose Clamp Assembly

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST | 4 | |
| 115600 | 4 | 115600 |

D4063-3

Manufactured No 110 Each 2.0000

1 1

Hose

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ENG | 2 | |
| 55931 | 2 | 58931 |

2000-8S

Purchased No 110 Each 2.0000

2 2

Hose Clamp

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST451 | 2 | |
| 115723 | 2 | 115723 |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

NAS43DD3-32N



Spacer

Purchased

No

110

Each

6.0000

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

MS35207-267



Screw

Purchased

No

115815

110

Each

8.0000

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

1

MS35207-264



Screw

Purchased

No

114884

110

Each

103.0000

3

3

3

3

3

3

3

3

3

3

3

3

3

3

3

3

3

3

3

3

3

3

3

3

3

3

3

3

NAS1149D0332J



Washer

Purchased

No

110

Each

779.0000

4

4

4

4

4

4

4

4

4

4

4

4

4

4

4

4

4

4

4

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

MS21919-WDG6

Purchased

No

110

Each

37.0000

1 1



Clamp

D4009-041

Manufactured

No

110

Each

0.0000

1 1



Bonding Braid

D4005-1

Manufactured

No

110

Each

2.0000

1 1



Rear Restraint Angle Gutter

D4004-11

Manufactured

No

Location

ENG

Loc Qty

2

Loc Code

55600



Top Strap Attach Bracket

D4004-5

Manufactured

No

Location

ST106

Loc Qty

1

Loc Code

63935



Bottom Strap Attach Bracket

Location

63935

Loc Qty

1

Loc Code

63930



| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

MS24694-S50



Screw

| | | | | | |
|-----------|----|-----|------|----------|-------|
| Purchased | No | 110 | Each | 145.0000 | 3 / 3 |
|-----------|----|-----|------|----------|-------|



C

NAS1149F0363P



Washer

| | | | | | |
|-----------|----|-----|------|----------|-------|
| Purchased | No | 110 | Each | 154.0000 | 3 / 3 |
|-----------|----|-----|------|----------|-------|



C

D4024-041



Restraint Strap

| | | | | | |
|--------------|----|-----|------|--------|-------|
| Manufactured | No | 110 | Each | 3.0000 | 1 / 1 |
|--------------|----|-----|------|--------|-------|



C

D4004-041



Side Restraint Angle

| | | | | | |
|--------------|----|-----|------|--------|-------|
| Manufactured | No | 110 | Each | 2.0000 | 1 / 1 |
|--------------|----|-----|------|--------|-------|



C 1/3/14

D4007-3



Support

| | | | | | |
|--------------|----|-----|------|--------|-------|
| Manufactured | No | 110 | Each | 0.0000 | 1 / 1 |
|--------------|----|-----|------|--------|-------|



C 1/3/14

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00



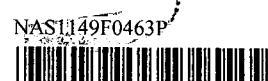
Tank Top Support Assembly

| Manufactured | No | 110 | Each | 2.0000 | 1 | 1 |
|--------------|----|-----|------|--------|---|---|
|--------------|----|-----|------|--------|---|---|



Bolt

| Purchased | No | 110 | Each | 198.0000 | 2 | 2 |
|-----------|----|-----|------|----------|---|---|
|-----------|----|-----|------|----------|---|---|



Washer

| Purchased | No | 110 | Each | 191.0000 | 2 | 2 |
|-----------|----|-----|------|----------|---|---|
|-----------|----|-----|------|----------|---|---|



Fwd Floor Gutter

| Manufactured | No | 110 | Each | 2.0000 | 1 | 1 |
|--------------|----|-----|------|--------|---|---|
|--------------|----|-----|------|--------|---|---|

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST298 | 191 | 116702 |
| | 191 | |
| ST110 | 2 | |
| 63912 | 2 | 6352 |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

D4063-1

Manufactured No

110 Each 4.0000

Start Qty: 1.00

Required Qty: 1.00

Hose



MS21919-WDG9

Purchased No

55911 110 Each 49.0000

55911

Clamp

2000-6S

Purchased No

111578 116702 110 Each 6.0000

118578

Hose Clamp

NAS1474-08

Purchased No

115723 110 Each 8.0000

110723

Sealed Captive Anchor Nut

D4005-11

Manufactured No

115815 110 Each 2.0000

118815

Finishing Strip

Location Loc Qty Loc Code

WA 59505 2 2

50849

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

MS21059L08

Purchased

No

110

Each

303.0000

4

4

Nut

AN525-832R6

Purchased

No

Location

ST301

Loc Qty

303

112314

200

12706

103

110

Each

Loc Code

86.0000



12706



Screw

D8-603

Purchased

No

Location

ST326

Loc Qty

86

114884

86

110

Each

Loc Code

6.0000



114884

ECF Fuse, 6.3 amps (HA23-6U3)

D1-205

Purchased

No

Location

ST285

Loc Qty

6

115677

6

110

Each

Loc Code

6.0000



115677

ECF Fuse, 2.5 amps (HA21-2U5)

Location

ST285

Loc Qty

6

115677

6

Loc Code

6.0000



115677

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

MS35058-23



Switch

Purchased No 110 Each 4.0000

Start Qty: 1.00

1 1



107-964



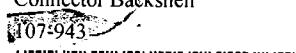
Connector Receptacle

Purchased No 110 Each 2.0000

1 1



107-978
Connector Backshell



107-943
Connector Plug

Purchased No 110 Each 0.0000

1 1



MS35206-217
Screw

Purchased No 110 Each 50.0000

4 4



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Shop Packet Print

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

NAS1149FN416P



Washer

Purchased

No

110

Each

839.0000

4 4

Barcode

Start Qty: 1.00

Required Qty: 1.00

Signature

MS21044N04



Nut

Purchased

No

110

Each

9.0000

4 4

Barcode

118698

Signature

143-207



Plug

Purchased

No

110

Each

8.0000

1 1

Barcode

115621

Signature

143-208



Receptacle

Purchased

No

110

Each

8.0000

1 1

Barcode

110489

Signature

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST | 2 | |
| 115514 | 2 | |
| ST398 | 6 | |
| 115415 | 6 | |

116415

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00



Receptacle Housing

Purchased No 110 Each 5.0000



Plug Housing

Purchased No 110 Each 4.0000



Crimp Pin

Purchased No 110 Each 80.0000



Crimp Socket

Purchased No 110 Each 1,010.0000



| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
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NOTE: Date & initial all entries

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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

D4026-041



Fuel Gauge Assembly

Manufactured No 110 Each 3.0000

1 1



NASH49FN832P



Washer

Purchased No 110 Each 182.0000

66461
2 2



MS21042-08



USE MS21042L08

Purchased No 110 Each 97.0000

115158
m/15/08
2 2



444-2556 MTA-1060



Gauge Master Switch

D4022-5



Thermal Switch

Purchased No 110 Each 0.0000

103668
1 1
m/16/00



Manufactured No 110 Each 17.0000

1 1
14/3/10



Location Loc Qty Loc Code

ENG 1

55518
1

ST110 16

64945 16

64945

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

508 AN580031
1 Placard Holder

Purchased No 110 Each 6.0000

1 1



5

Location Loc Qty Loc Code

ST328 5 _____

116330 5 _____

ST515 1 _____

115358 1 115358

Purchased No 110 Each 6.0000

1 1



AN929-6D
Nut

Location Loc Qty Loc Code

ST336 6 _____

115001 6 _____

ST336 6 _____

115001 6 115001

Purchased No 110 Each 3.0000

1 1



D3997-1
Placard

Manufactured No 110 Each 3.0000

1 1



D3997-5
Placard

Location Loc Qty Loc Code

ST104 3 _____

55400 3 _____

ST104 3 _____

55400 3 55400

Manufactured No 110 Each 11.0000

1 1



Manufactured No 110 Each 11.0000

1 1



Location Loc Qty Loc Code

ST104 11 _____

55402 1 _____

65436 10 65436

65436

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

D3997-7

Manufactured No

110 Each 6.0000

1 1 1



Placard

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST104 | 6 | |
| 55403 | 6 | |

D3997-9

Manufactured No

110 Each 6.0000

1 1



Placard

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST104 | 6 | |
| 55405 | 6 | |

D3997-11

Manufactured No

110 Each 12.0000

1 1



Placard

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST104 | 12 | |
| 55407 | 2 | |
| 65124 | 10 | |

D3997-13

Manufactured No

110 Each 6.0000

1 1



Placard

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST104 | 6 | |
| 55408 | 6 | |

D3997-15

Manufactured No

110 Each 6.0000

1 1



Placard

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST104 | 6 | |
| 55409 | 6 | |

35409

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

D3997-17



Placard

| | | | | | |
|--------------|----|-----|------|---------|--|
| Manufactured | No | 110 | Each | 12.0000 | |
|--------------|----|-----|------|---------|--|

1 : 1

D3997-19



Placard

| | | | | | |
|--------------|----|-----|------|--------|--|
| Manufactured | No | 110 | Each | 6.0000 | |
|--------------|----|-----|------|--------|--|

1 : 1

D3997-21



Placard

| | | | | | |
|--------------|----|-----|------|--------|--|
| Manufactured | No | 110 | Each | 5.0000 | |
|--------------|----|-----|------|--------|--|

1 : 1

D3997-23



Placard

| | | | | | |
|--------------|----|-----|------|--------|--|
| Manufactured | No | 110 | Each | 5.0000 | |
|--------------|----|-----|------|--------|--|

1 : 1

D3997-25



Placard

| | | | | | |
|--------------|----|-----|------|--------|--|
| Manufactured | No | 110 | Each | 7.0000 | |
|--------------|----|-----|------|--------|--|

1 : 1

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST104 | 5 | 55413 |
| | 5 | |
| ST104 | 7 | 55414 |
| | 7 | |

35414

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

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Tuesday, March 08, 2011 4:24:44 PM

Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

D3997-29

Manufactured No 110 Each 12.0000



Placard

D3997-31

Manufactured No 110 Each 6.0000



Placard

D3997-33

Manufactured No 110 Each 5.0000



Placard

D3997-35

Manufactured No 110 Each 6.0000



Placard

D3997-37

Manufactured No 110 Each 6.0000



Placard

Location Loc Qty Loc Code

ST104 12
55416 3
65126 9

55415

Location Loc Qty Loc Code

ST104 6
55417 6

55417

Location Loc Qty Loc Code

ST104 5
55418 5

55418

Location Loc Qty Loc Code

ST104 6
55419 6

55419

Location Loc Qty Loc Code

ST104 6
55420 6

55420

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

Page 23

Tuesday, March 08, 2011 4:24:44 PM

Work Order ID: 67115



Parent Item: D350-794-013



Parent Item Name: Auxiliary Fuel Tank Provisions

Start Date: 3/8/2011

Required Date: 3/25/2011

Start Qty: 1.00

Required Qty: 1.00

D3997-39



Placard

Manufactured No 110 Each 6.0000



D3997-41



Placard

Manufactured No 110 Each 6.0000



D3997-43



Placard

Manufactured No 110 Each 12.0000



Location Loc Qty Loc Code

ST104 6

55425 6

ST104 6

55421 6

110 Each

12

55422 2

65127 10

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

4.0 ELECTRICAL LOAD

The electrical load effect for each aircraft must be assessed as follows.

| Component | Load |
|--------------------|-----------------------|
| Fuel Pump | 3.00 Amps |
| Fuel Gauge | 0.45 Amps |
| Fuel Sender | 0.13 Amps |
| Total Installation | 3.58 Amps = 100 Watts |

5.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Aux Fuel Tank Installation. Be sure to subtract the weight of any parts or material removed.

| Installation | Weight | LATERAL | | LONGITUDINAL | |
|---|--------------------|---------------------|----------------------------|--------------------|---------------------------|
| | | Arm | Moment | Arm | Moment |
| D350-794-011 Auxiliary Fuel Tank (AS350 models) | 29.8 lb 13.5 kg | -22.0 in -0.56 m | -655.6 in-lb -7.56 m-kg | 126.0 in 3.20 m | 3754.8 in-lb 43.2 m-kg |
| D350-794-013 Auxiliary Fuel Tank Provisions (AS350 models) | 5.5 lb 2.5 kg | -14.6 in -0.37 m | -80.3 in-lb -0.93 m-kg | 163.4 in 4.15 m | 898.7 in-lb 10.4 m-kg |
| D130-794-021 Auxiliary Fuel Tank (EC130 models) | 29.8 lb 13.5 kg | -23.6 in -0.60 m | -703.3 in-lb -8.1 m-kg | 126.0 in 3.20 m | 3754.8 in-lb 43.2 m-kg |
| D130-794-023 Auxiliary Fuel Tank Provisions (EC130 models) | 5.5 lb 2.5 kg | -16.1 in -0.41 m | -88.6 in-lb -1.03 m-kg | 163.4 in 4.15 m | 898.7 in-lb 10.4 m-kg |

6.0 PARTS LIST

| Qty -011 | Qty -013 | Qty -021 | Qty -023 | Qty -041 | Part Number | Superseded Part Numbers | Description |
|-------------|-------------|-------------|-------------|-------------|---------------|----------------------------|---|
| X | | | | | D350-794-011 | | AUXILIARY FUEL TANK (AS 350 SERIES) |
| 1 | X | | | | D350-794-013 | | AUXILIARY FUEL TANK PROVISIONS (AS 350 SERIES) |
| | | X | | | D130-794-021 | | AUXILIARY FUEL TANK (EC 130 SERIES) |
| | | 1 | X | | D130-794-023 | | AUXILIARY FUEL TANK PROVISIONS (EC 130 SERIES) |
| 1 | | 1 | | X | D350-794-041 | | TANK ASSEMBLY |
| | | | | 1 | D4055-041 | JCA/M47-1-01A | FUEL TANK |
| 1 | 1 | | 1 | | D4022-041 | A8150-B1-JCA | FUEL TRANSFER PUMP ASSEMBLY |
| | | | | 1 | D4023-1 | ER281 | FUEL CAP |
| / 1 | | | 1 | | D4002-5 | JCA-M47-2-13 | SUPPLY HOSE - FROM AUX TANK |
| / 1 | | | 1 | | D4003-047 | JCA-M47-2-16 | FUEL PUMP INLET PIPE |
| / 1 | | | 1 | | D4002-7 | JCA-M47-2-25 | SUPPLY HOSE - PUMP TO MAIN TANK FILLER NECK |
| | | | | 1 | D4002-041 | JCA-M47-1-13 | DRAIN HOSE ASSEMBLY - FRONT |
| | | | | 1 | D4002-043 | JCA-M47-1-16 | DRAIN HOSE ASSEMBLY - REAR |
| | | | | 2 | MS20822-3D | | UNION |
| / 1 | | | 1 | | AN832-6D | | BULKHEAD UNION |
| | | | 1 | | AN816-6D | | STRAIGHT FITTING |
| / 2 | | 2 | | | AN924-6D | | NUT (ALTERNATE AS5178D06) |
| / 2 | | 2 | | | NAS1149D0963J | | WASHER |

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Date: 10.01.25

REFERENCE ONLY

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IIN-D350-794

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| Qty -011 | Qty -013 | Qty -021 | Qty -023 | Qty -041 | Part Number | Superseded Part Numbers | Description |
|-------------|-------------|-------------|-------------|-------------|---------------|----------------------------|------------------------------------|
| | | | | 1 | MS20822-8D | | 90° FITTING |
| ✓ 2 | | | 2 | | AN815-6D | | UNION |
| ✓ 2 | | | 2 | | MS29512-06 | | ORING |
| ✓ 1 | | | 1 | | D4022-3 | ✓ 05-00021 | FUEL PUMP MOUNTING BRACKET |
| ✓ 2 | | | 2 | | AN3-4A | | BOLT |
| ✓ 2 | | | 2 | | MS21042-3 | | NUT |
| ✓ 2 | | | 2 | | AN970-3 | | WASHER |
| ✓ 1 | | | 1 | | D4008-043 | ✓ JCA-M47-2-29 | FUEL PUMP SPLASH GUARD |
| ✓ 1 | | | 1 | | D4004-7 | ✓ N3 | HOSE CLIP |
| | | | 2 | | D4009-041 | ✓ JCA-M47-4-01 | BONDING BRAID |
| | | | 1 | | D4008-041 | ✓ JCA-M47-2-26 | AUXILIARY TANK FILLER SPLASH GUARD |
| ✓ 4 | | | 4 | | AN525-10R6 | | SCREW |
| ✓ 1 | | | 1 | | D4001-3 | ✓ AN832-6D-JCA | BULKHEAD FITTING - MODIFIED |
| ✓ 7 | | | 7 | | CR3212-5-5 | | CHERRY MAX RIVET |
| ✓ 18 | | | 18 | | CR3213-4-3 | | CHERRY MAX RIVET |
| ✓ 4 | | | 4 | | CR3212-4-3 | | CHERRY MAX RIVET |
| ✓ 12 | | | 12 | | MS20470AD4-6 | | RIVET |
| ✓ 32 | | | 32 | | MS20470AD3-4 | | RIVET |
| ✓ 16 | | | 16 | | MS20470AD5-6 | | RIVET |
| ✓ 6 | | | 6 | | MS20470AD5-8 | | RIVET |
| ✓ 9 | | | 9 | | CR3213-5-2 | | CHERRY MAX RIVET |
| ✓ 6 | | | 6 | | CR3212-5-4 | | CHERRY MAX RIVET |
| ✓ 3 | | | 3 | | CR3212-5-3 | | CHERRY MAX RIVET |
| ✓ 10 | | | 10 | | CR3212-5-2 | | CHERRY MAX RIVET |
| | | | | | | | Vent Assembly Parts |
| ✓ 2 | | | 2 | | MS21919WDG-8 | | CLAMP |
| ✓ 1 | | | 1 | | D4003-11 | ✓ JCA-M47-2-21 | VENT PIPE - TANK |
| | | | 1 | | D4027-041 | ✓ JCA-M47-2-20 | VENT CLAMP ASSEMBLY |
| ✓ 1 | | | 1 | | D4003-049 | ✓ JCA-M47-2-17 | VENT PIPE - TANK |
| ✓ 1 | | | 1 | | D4027-043 | ✓ JCA-M47-2-35 | VENT CLAMP ASSEMBLY |
| ✓ 1 | | | 1 | | D4063-3 | ✓ 193-8 | VENT HOSE |
| ✓ 2 | | | 2 | | 2000-8S | | HOSE CLAMP |
| ✓ 1 | | | 1 | | NAS43DD3-32N | | SPACER |
| ✓ 1 | | | 1 | | MS35207-267 | | SCREW |
| ✓ 2 | | | 2 | | MS35207-264 | | SCREW |
| ✓ 3 | | | 3 | | NAS1149D0332J | | WASHER |
| ✓ 3 | | | 3 | | MS21042-3 | | NUT |
| | | | 3 | | TBA28B | | CABLE TIE FASTENER |
| | | | 1 | | TY25MX | | TIE WRAP |
| ✓ 1 | | | 1 | | MS21919WDG-6 | | CLAMP (RUBBER REMOVED) |
| ✓ 1 | | | 1 | | D4009-041 | ✓ JCA-M47-4-01 | BONDING BRAID ASSEMBLY |
| | | | | | | | Restraint Assembly Parts |
| ✓ 1 | | | 1 | | D4005-1 | ✓ JCA-M47-2-03 | REAR RESTRAINT ANGLE/GUTTER |
| ✓ 1 | | | 1 | | D4004-11 | ✓ JCA-M47-2-11 | TOP STRAP ATTACH BRACKET |
| ✓ 1 | | | 1 | | D4004-5 | ✓ JCA-M47-2-23 | BOTTOM STRAP ATTACH BRACKET |
| ✓ 3 | | | 3 | | MS24694-S50 | | SCREW |
| ✓ 3 | | | 3 | | MS21042-3 | | NUT |
| ✓ 3 | | | 3 | | NAS1149F0363P | | WASHER |
| ✓ 1 | | | 1 | | D4024-041 | ✓ JCA/ASSO/MIN | ANORA RESTRAINT STRAP |
| ✓ 1 | | | 1 | | D4004-041 | ✓ JCA-M47-2-19 | SIDE RESTRAINT ANGLE |
| ✓ 1 | | | 1 | | D4007-3 | ✓ JCA-M47-2-18 | TOP SUPPORT BRACKET |
| ✓ 1 | | | 1 | | D4006-041 | ✓ JCA-M47-2-01 | TANK TOP SUPPORT ASSEMBLY |

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Revision: C
Date: 10.01.25

| Qty -011 | Qty -013 | Qty -021 | Qty -023 | Qty -041 | Part Number | Superseded Part Numbers | Description |
|-------------|-------------|-------------|-------------|-------------|---------------|----------------------------|--|
| J 2 | | | 2 | | AN4-5A | / | BOLT |
| 2 | | | 2 | | NAS1149F0463P | / | WASHER |
| | | | | | | | Locker Preparation Parts |
| 1 1 | | 1 | | | D4005-041 | / JCA-M47-2-22 | FORWARD FLOOR GUTTER |
| 1 1 | | 1 | | | D4063-1 | / 193-6 | DRAIN HOSE |
| 1 1 | | 1 | | | MS21919WDG-9 | / | CLAMP |
| 1 1 | | 1 | | | MS35207-264 | / | SCREW |
| 7 1 | | 1 | | | NAS1149D0332J | / | WASHER |
| 7 1 | | 1 | | | MS21042-3 | / | NUT |
| 1 1 | | 1 | | | 2000-6S | / | HOSE CLAMP |
| 1 3 | | 3 | | | NAS1474-08 | / | SEALED CAPTIVE ANCHOR NUT |
| 1 1 | | 1 | | | D4005-11 | / JCA-M47-2-12 | FINISHING STRIP |
| 1 4 | | 4 | | | MS21059-L08 | / | ANCHOR NUT |
| 7 7 | | 7 | | | AN525-832R6 | / | SCREW |
| | | | | | | | Electrical Parts |
| 1 1 | | 1 | | | D8-603 | / | 6.3A ECF FUSE (ALTERNATE HA23-6U3) |
| 1 1 | | 1 | | | D1-205 | / | 2.5A ECF FUSE (ALTERNATE HA21-2U5) |
| 1 1 | | 1 | | | MS35058-23 | / | SWITCH |
| 1 1 | | 1 | | | 107-964 | / | CONNECTOR RECEPTACLE |
| 1 1 | | 1 | | | 107-978 | / | CONNECTOR BACKSHELL (ALTERNATE 105-5465) |
| 1 1 | | 1 | | | 107-943 | / | CONNECTOR PLUG |
| | | 1 | | | D4025-1 | / VDO-M47-JCA | FUEL QUANTITY SENDER |
| 4 4 | | 4 | | | MS35206-217 | / | SCREW |
| 4 4 | | 4 | | | NAS1149FN416P | / | WASHER |
| 4 4 | | 4 | | | MS21044N04 | / | NUT |
| 1 1 | | 1 | | | 143-207 | / | PLUG |
| 1 1 | | 1 | | | 143-208 | / | RECEPTACLE |
| 1 1 | | 1 | | | 143-204 | / | RECEPTACLE HOUSING (ALTERNATE 973-1490) |
| 1 1 | | 1 | | | 143-203 | / | PLUG HOUSING (ALTERNATE 973-1482) |
| 1 5 | | 5 | | | 143-219 | / | CRIMP PIN (ALTERNATE 977-3800) |
| 1 5 | | 5 | | | 143-217 | / | CRIMP SOCKET (ALTERNATE 977-3797) |
| 1 1 | | 1 | | | D4009-041 | / JCA-M47-4-01 | BONDING BRAID ASSEMBLY |
| 1 1 | | 1 | | | D4026-041 | / FL-100-R-JCA | FUEL GAUGE |
| 1 2 | | 2 | | | AN525-832R6 | / | SCREW - GROUND STUD |
| 2 2 | | 2 | | | NAS1149FN832P | / | WASHER |
| 2 2 | | 2 | | | MS21042-08 | / | NUT |
| 1 1 | | 1 | | | 444-2556 | / | GAUGE MASTER SWITCH |
| 1 1 | | 1 | | | D4022-5 | / 3775628 | THERMAL SWITCH (125°) - FARRELL (ALTERNATE 100-6847) |
| | | | | | | | General |
| 1 1 | | 1 | | | AN5800-1 | / | PLACARD HOLDER |
| 1 1 | | 1 | | | AN929-6D | / | BLANK CAP |
| | | | | | | | Additional EC 130 Parts |
| | 3 | | | | MS35207-264 | / | SCREW |
| | 3 | | | | NAS1149D0332J | / | WASHER |
| | 3 | | | | MS21042-3 | / | NUT |
| | 1 | | | | D4027-041 | / JCA-M47-2-20 | VENT CLAMP ASSEMBLY |
| | 1 | | | | D4004-043 | / JCA-M47-2-04 | SIDE RESTRAINT ANGLE AND TIE DOWN POINT |

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Revision: C
Date: 10.01.25

| Qty -011 | Qty -013 | Qty -021 | Qty -023 | Qty -041 | Part Number | Superseded Part Numbers | Description | |
|-------------|-------------|-------------|-------------|-------------|--------------|----------------------------|-------------------------------|------------------------------------|
| | | | 1 | | D4005-5 | JCA-M47-2-06 | ANGLE | |
| | | | 4 | | D4005-7 | JCA-M47-2-07 | ANGLE | |
| | | | 1 | | D4005-9 | JCA-M47-2-08 | ANGLE | |
| | | | 1 | | D4007-1 | JCA-M47-2-02 | TOP SUPPORT BRACKET | |
| | | | 1 | | D4005-3 | JCA-M47-2-05 | FORWARD RESTRAINT BEAM | |
| | | | 2 | | AN4-6A | | BOLT | |
| | | | 1 | | D4007-5 | JCA-M47-2-24 | PACKER | |
| | | | 60 | | MS20470AD4-4 | | RIVET | |
| | | | 30 | | MS20470AD4-6 | | RIVET | |
| | | | 10 | | CR3213-4-3 | | CHERRY MAX RIVET | |
| | | | 10 | | CR3213-4-2 | | CHERRY MAX RIVET | |
| | | | | | | | Placards | |
| ✓ 1 | | | | | D3997-1 | JCA-M47-P1 | FUEL QUANTITY - AS 350 MODELS | |
| | | | | | 1 | D3997-3 | JCA-M47-P2 | FUEL QUANTITY - EC 130 B4 MODEL |
| ✓ 1 | | | | | 1 | D3997-5 | JCA-M47-P3 | AUX FUEL DRAIN |
| ✓ 1 | | | | | 1 | D3997-7 | JCA-M47-P4 | AUX FUEL TRANSFER PUMP |
| ✓ 1 | | | | | 1 | D3997-9 | JCA-M47-P5 | AUX FUEL |
| ✓ 1 | | | | | 1 | D3997-11 | JCA-M47-P6 | WEIGHT AND BALANCE |
| ✓ 1 | | | | | 1 | D3997-13 | JCA-M47-P7 | ON/OFF |
| ✓ 1 | | | | | 1 | D3997-15 | JCA-M47-P8 | CHECK LOCKER TANK |
| ✓ 1 | | | | | 1 | D3997-17 | JCA-M47-P9 | STOWAGE PROHIBITED |
| ✓ 1 | | | | | 1 | D3997-19 | JCA-M47-P10 | TANK VENT |
| ✓ 1 | | | | | 1 | D3997-21 | JCA-M47-P13 | SWITCH FIXED |
| ✓ 1 | | | | | 1 | D3997-23 | JCA-M47-P14 | AUX FUEL |
| ✓ 1 | | | | | 1 | D3997-25 | JCA-M47-P15 | CONVERSION CHART - AS 350 MODELS |
| ✓ 1 | | | | | 1 | D3997-27 | JCA-M47-P16 | CONVERSION CHART - EC 130 B4 MODEL |
| ✓ 1 | | | | | 1 | D3997-29 | JCA-M47-P17 | DO NOT OVERFILL WARNING |
| ✓ 1 | | | | | 1 | D3997-31 | JCA-M47-P18 | ON/OFF |
| ✓ 1 | | | | | 1 | D3997-33 | JCA-M47-P19 | AUX GAUGE FACE |
| ✓ 1 | | | | | 1 | D3997-35 | JCA-M47-P20 | AUX FUEL GAUGE |
| ✓ 1 | | | | | 1 | D3997-37 | JCA-M47-P21 | 6.3 A CIRCUIT BREAKER |
| ✓ 1 | | | | | 1 | D3997-39 | JCA-M47-P22 | 2.5A CIRCUIT BREAKER |
| ✓ 1 | | | | | 1 | D3997-41 | JCA-M47-P23 | AUX TANK NOT FITTED |
| ✓ 1 | | | | | 1 | D3997-43 | JCA-M47-P24 | EARTH |